



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4278-041
Job Sheet 192854



Part No: D4278-041

Job Qty: 4 pcs

Part Name: Upper Rib Assembly-Hoop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/3/19

Job Tracking No:

Due Date: 4/17/19

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C
DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	4 pcs	4/17/19	4/17/19	0.00	5.63	Large Fab - 1		APR 05 2019
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	4 pcs	4/17/19	4/17/19	0.00	0.00	QC 9 - 10		DAS 43 3-29
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	4 pcs	4/17/19	4/17/19	0.00	0.00	QC 5 - 10		DAS 43 3-29
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

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130 Packaging 3-1 - Stock - B4B 4 pcs	4/17/19	0.00 0.00	QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	DAS
			Packaging 3 - 20 - B4B	43
			Packaging 3 - 21 - B4B	9-89
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - SA 4 pcs	4/17/19	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	DAS
			QC 21 - SA - 53	21

Part Op 100 - Weld per dwg A/R S.S. rod Batch: 4135840 1- Assemble ribs to hoop and weld as per dwg using jig DT9564
 Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) ***STOCK IN BASKET CELL***
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	5164543
D4021-9	Bushing	16 pcs (4 ea)	100-Large Fab - Welded Assy-1	5161295
D4034-1	Rib	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	5160156
D4034-3	Rib	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	5163254

00 9113

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D4021-7	4	24	0
	D4021-9	16	94	0
	D4034-1	4	14	0
	D4034-3	4	13	0
Part Specifications				
Specifications could not be found.				

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DART
AEROSPACE

Container No: S170120

Part: D4278-041

Job No: 192854

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.,
1270 Aberdeen Street
Newcastle, ON K6L 1K7
TEL: 1 813 632-8200
Email: sales@dartaero.com
www.dartaerospace.com

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